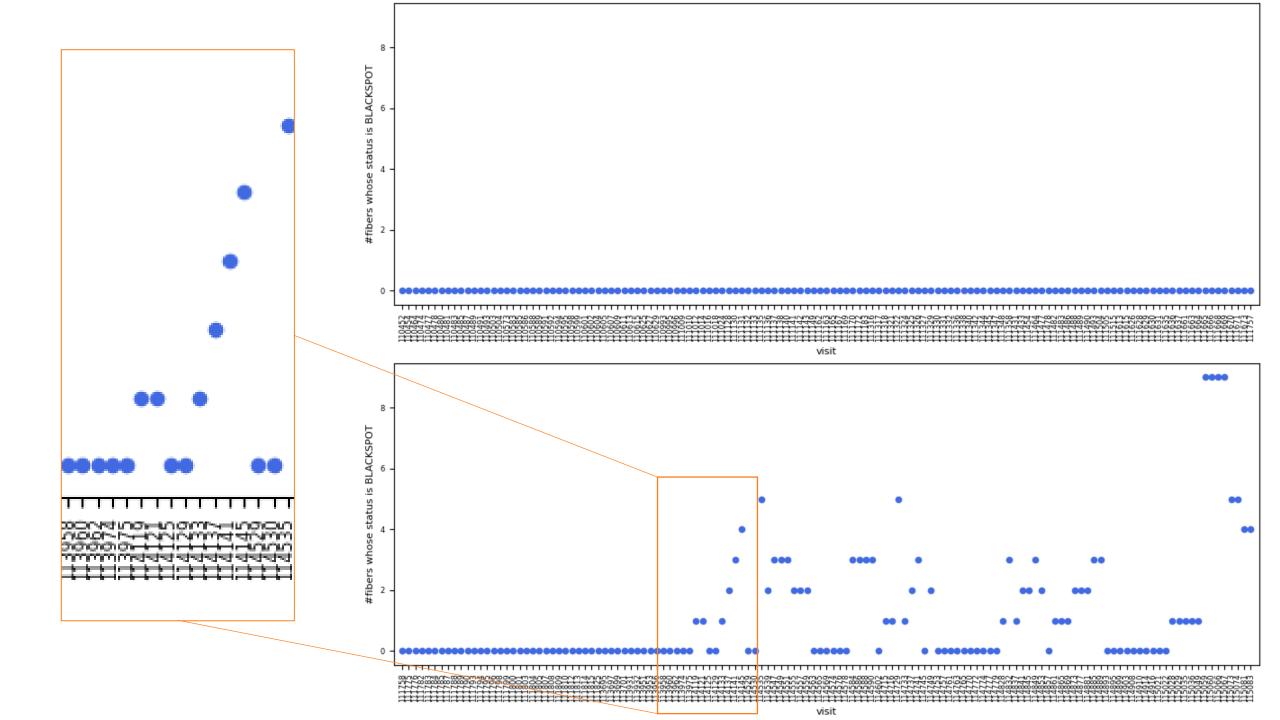


Fibers flagged as "BLACKSPOT"

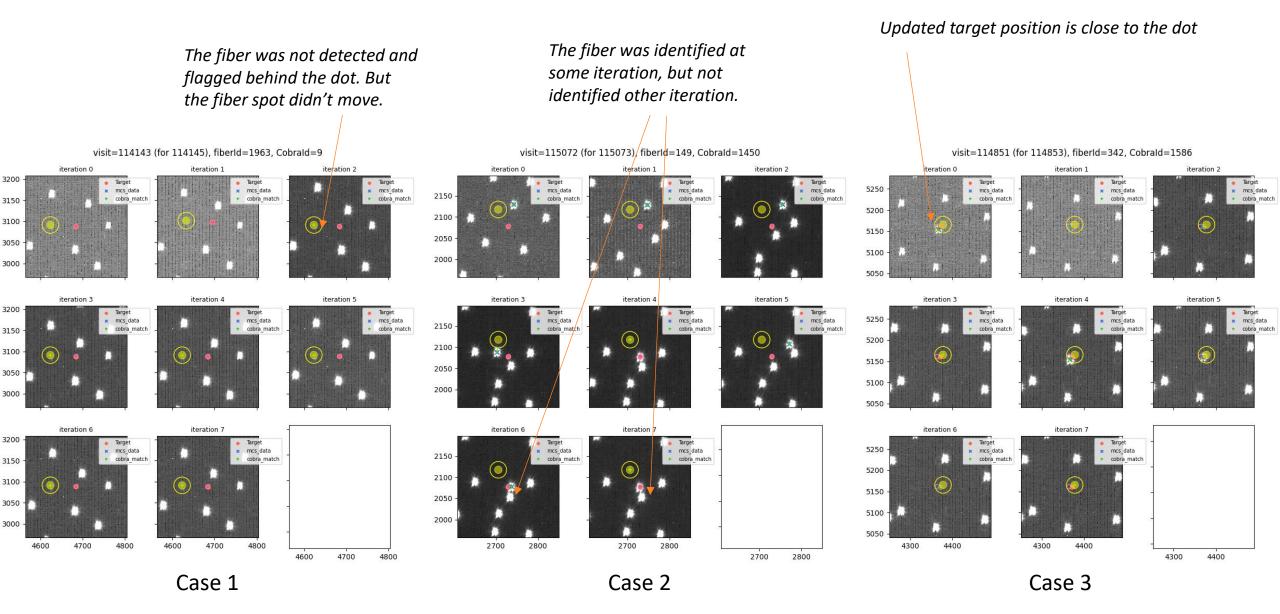
Yuki Moritani

Contents

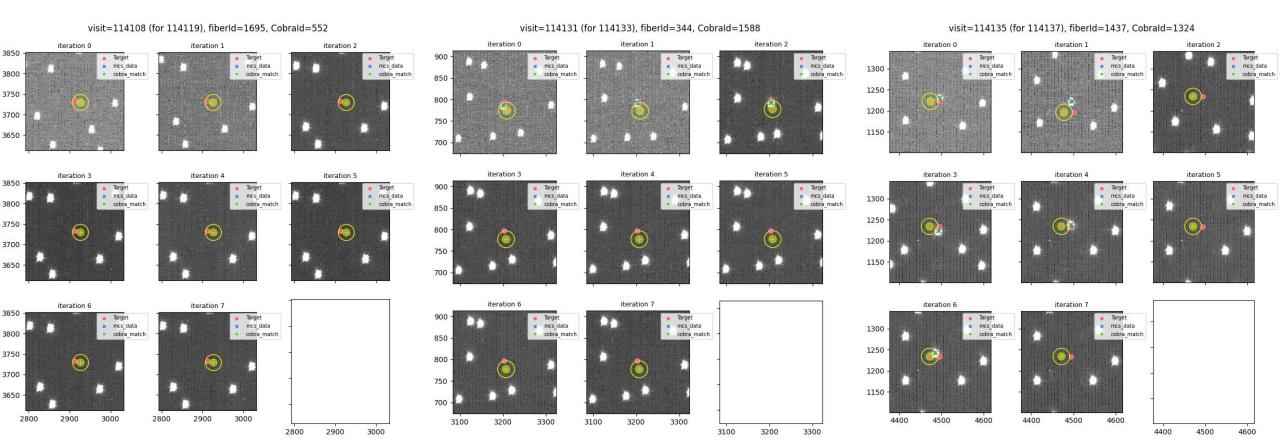
- The number of the fibers flagged "BLACKSPOT" increased in the run 18.
 - There were 91 cases in total. Note that some convergences were done for the same design.
- There seems three modes in failure.
 - 1. Fiber flagged behind the dots didn't seem to move, or very slow to move. (54 cases)
 - But in some case the fibers moved out from the dot.
 - 2. Fiber was not identified when it has another fiber nearby. (28 cases)
 - There is a couple of cases where different spot was identified to a given Cobra.
 - 3. The registered dot position seems different from the actual position. (9 cases)
 - In addition, updated target position looks very close to the dot position.



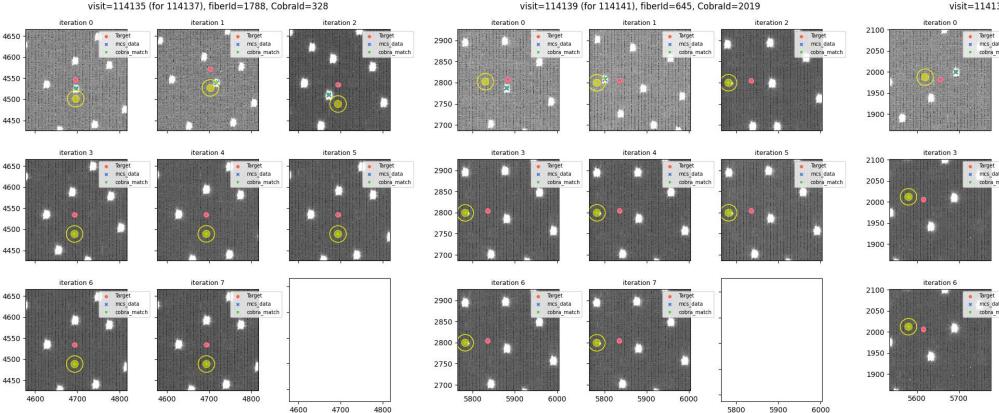
Example of each cases See later pages for each case



Case 1: fiber is behind the dot

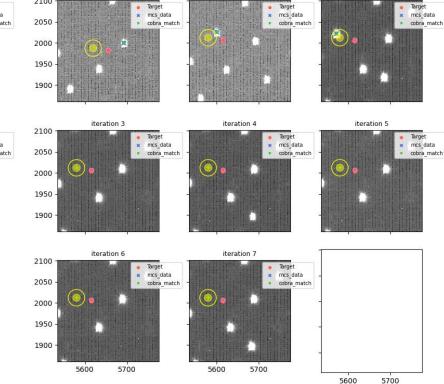


Fiber didn't move even after it was flagged behind the dot.



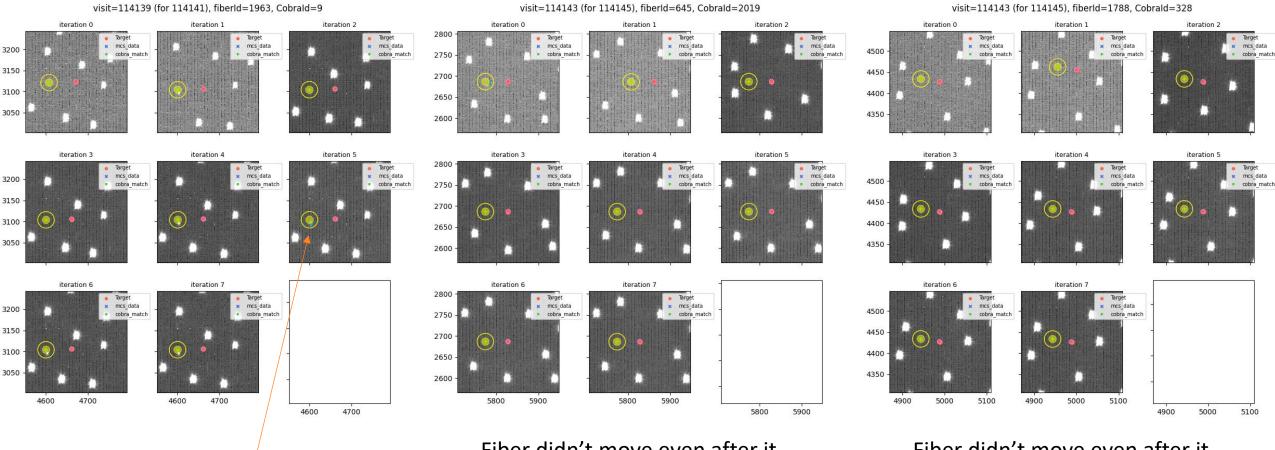
visit=114139 (for 114141), fiberId=1838, Cobrald=1916 n 0 iteration 1 iter

iteration 2



Fiber didn't move even after it was flagged behind the dot.

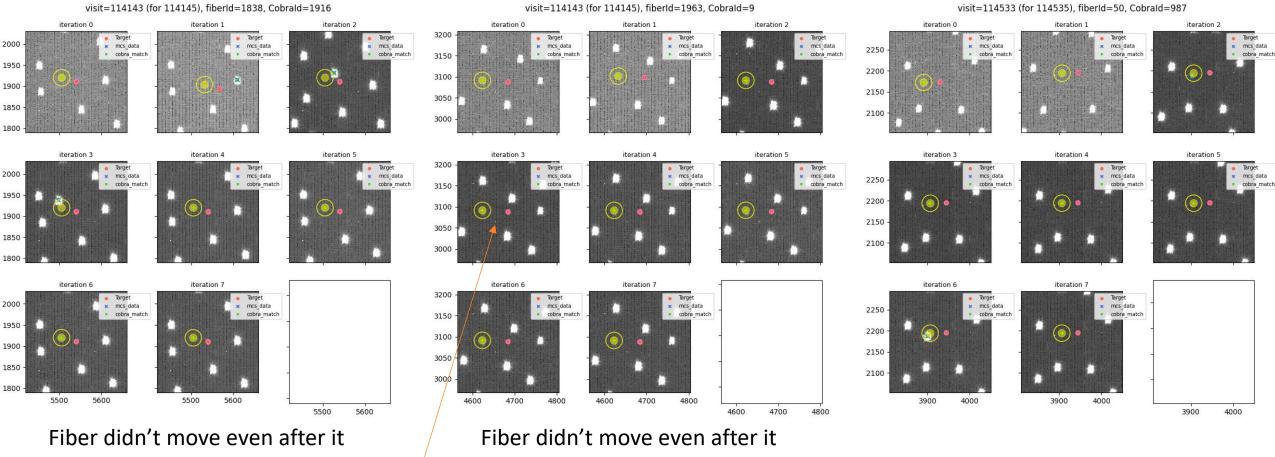
Fiber didn't move even after it was flagged behind the dot.



Fiber didn't move even after it was flagged behind the dot.

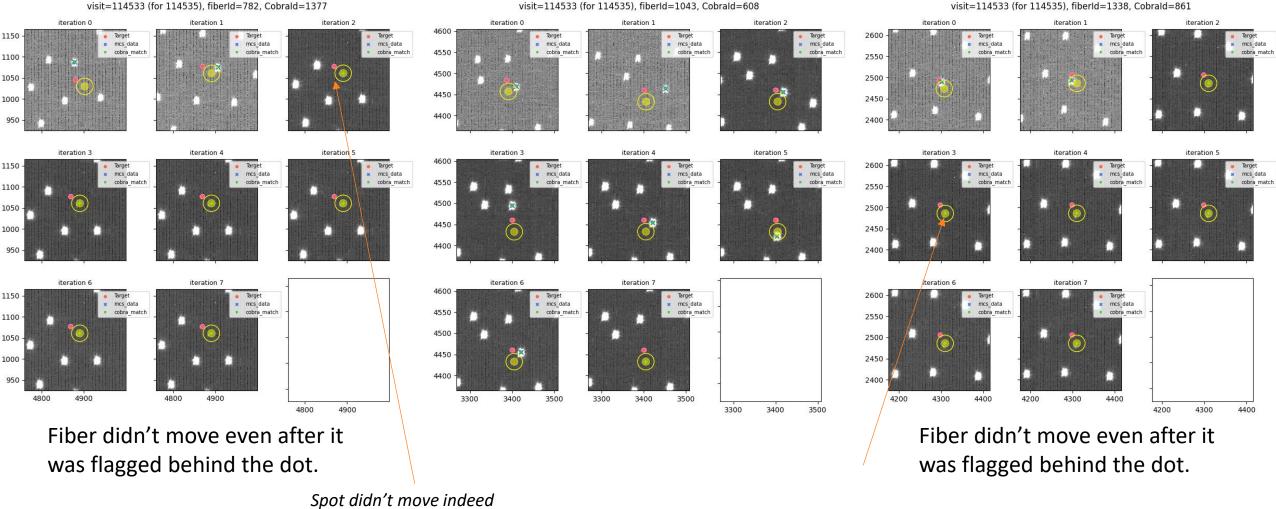
Fiber didn't move even after it was flagged behind the dot.

Detected, but didn't move.

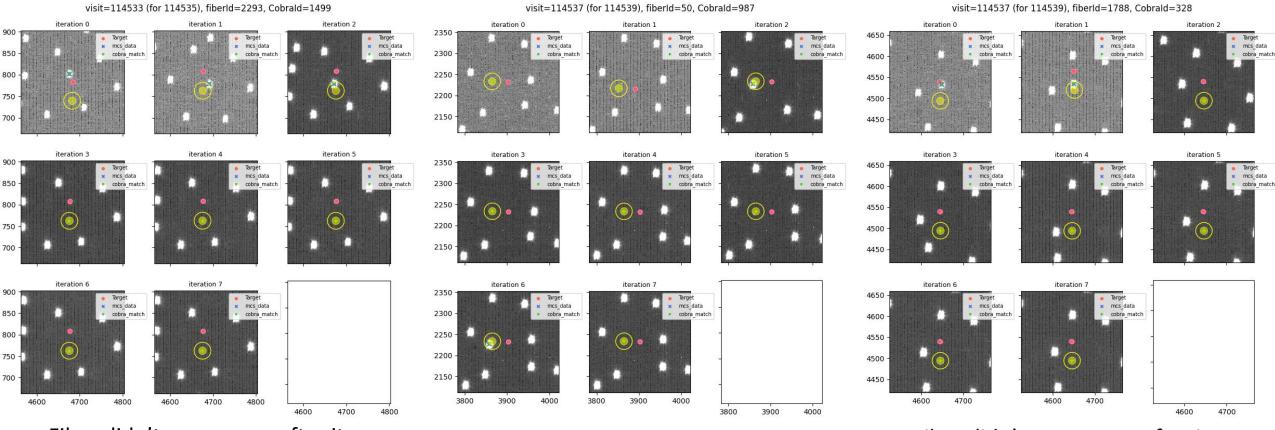


was flagged behind the dot. was flagged behind the dot.

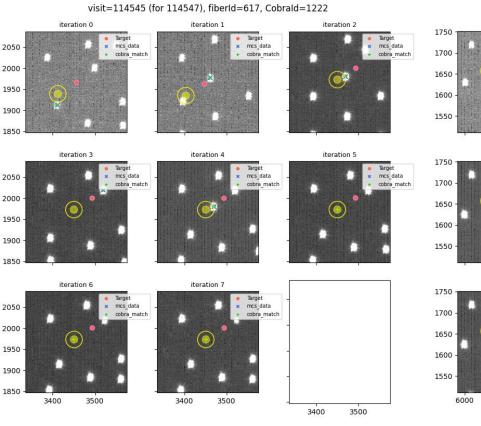
Spot didn't move indeed



Spot didn't move indeed



Fiber didn't move even after it was flagged behind the dot.



Fiber didn't move even after it was flagged behind the dot.

iteration 6 iteration 7 Target Target x mcs_data x mcs_data cobra match • cobra match 6000 6100 6200 6100 6200 6200 6000 6100 Fiber didn't move even after it was flagged behind the dot.

visit=114553 (for 114555), fiberId=448, Cobrald=2259 iteration 0 iteration 1 ite

iteration 4

r

· Target

mcs_data

cobra match

Target

× mcs_data

• cobra match

Target

iteration 3

× mcs_data

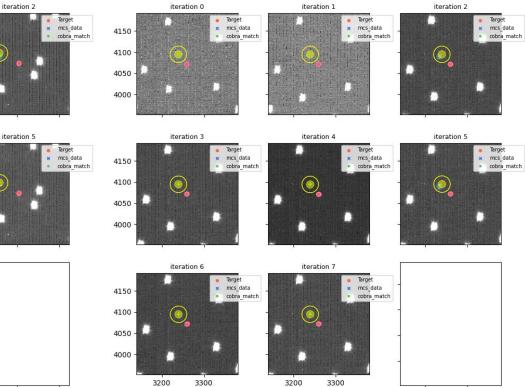
Target

× mcs_data

· cobra match

· cobra match

visit=114553 (for 114555), fiberId=2176, CobraId=837



3200 3300

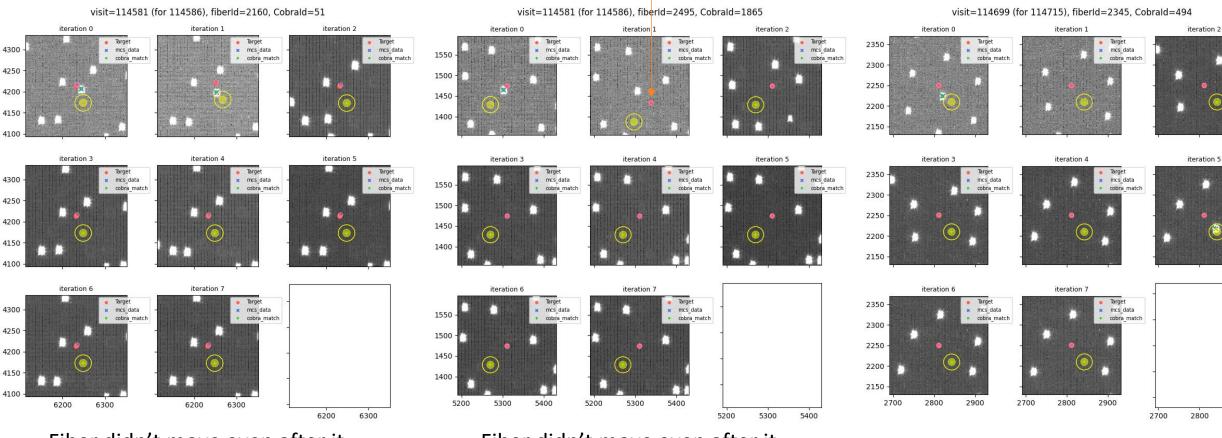
Target position changed?

Target
mcs_data

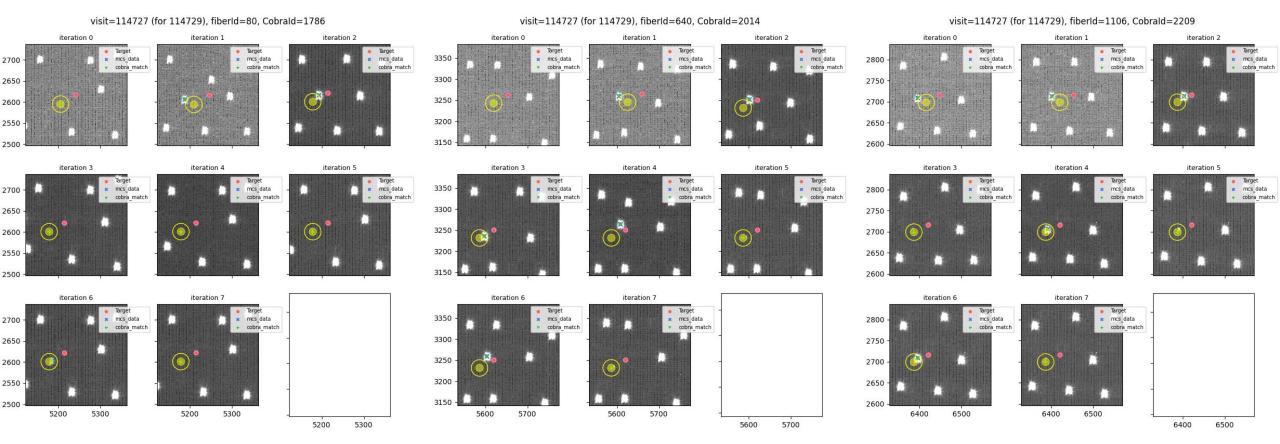
cobra match

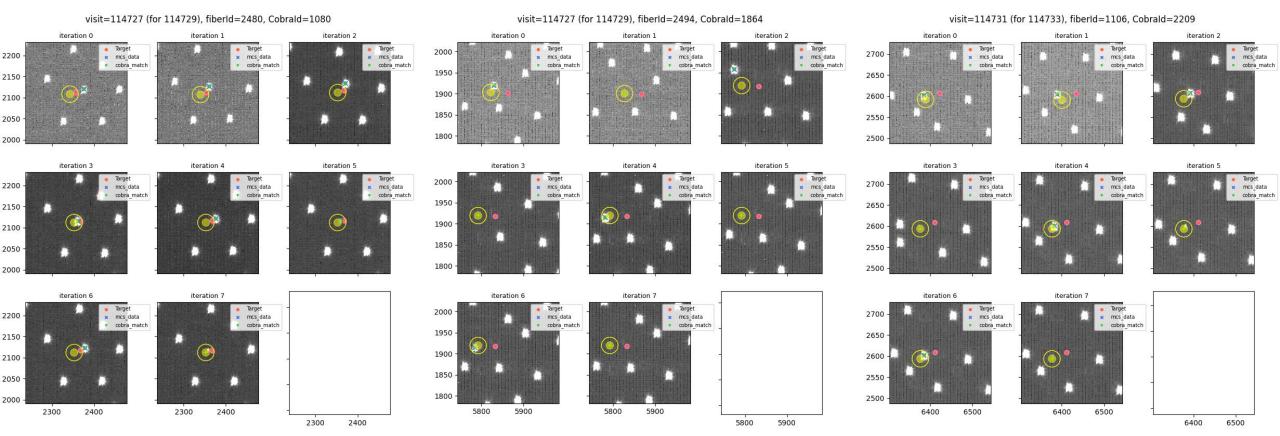
Target
mcs_data
cobra_match

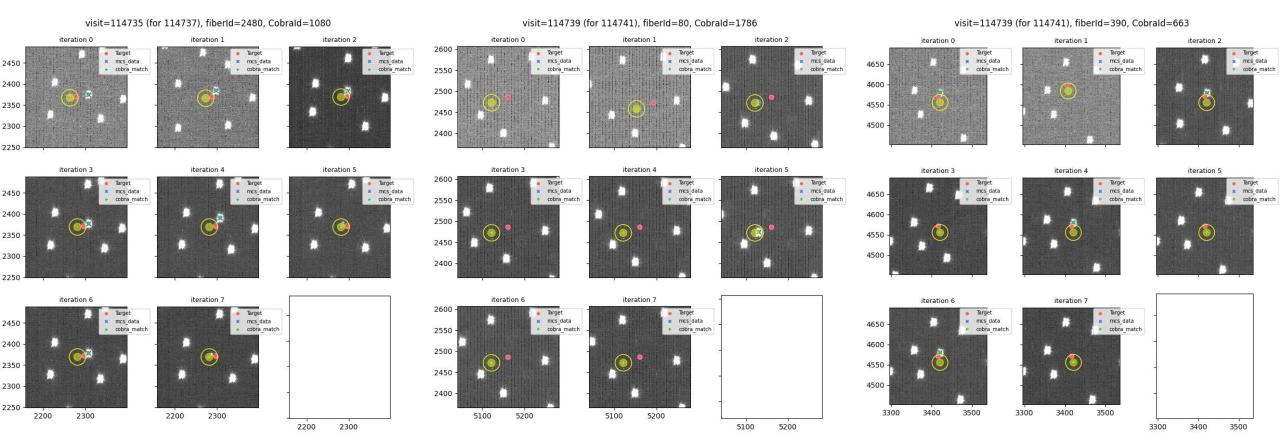
2900

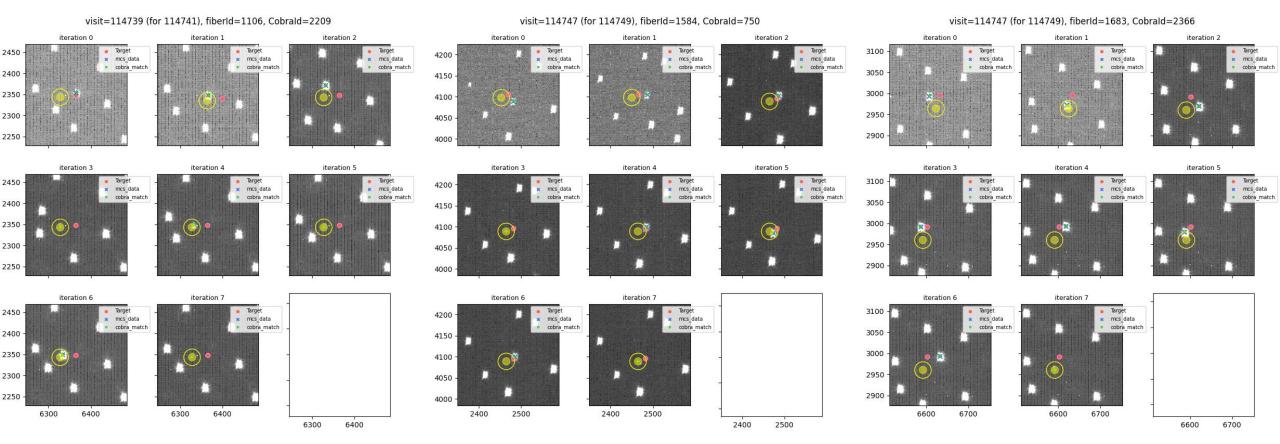


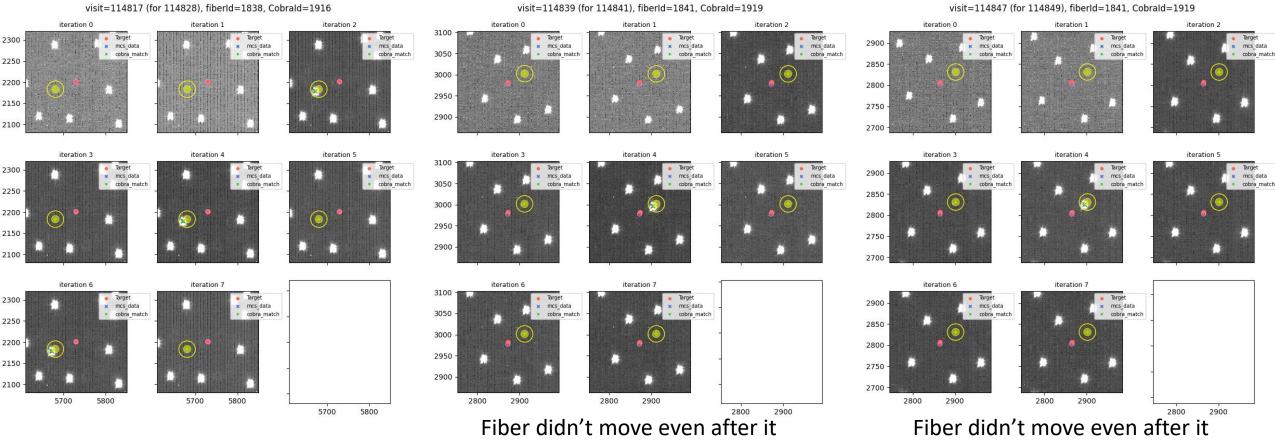
Fiber didn't move even after it was flagged behind the dot.



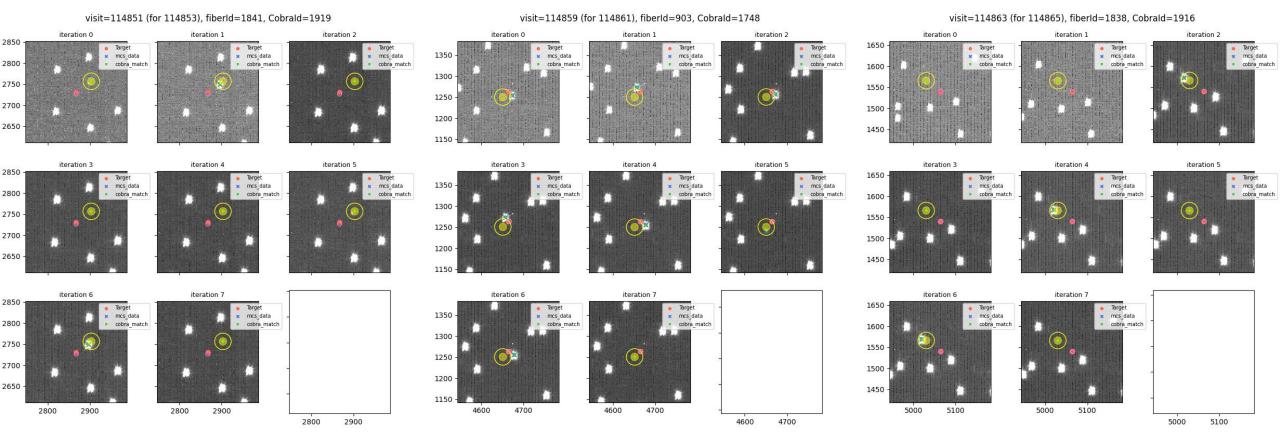


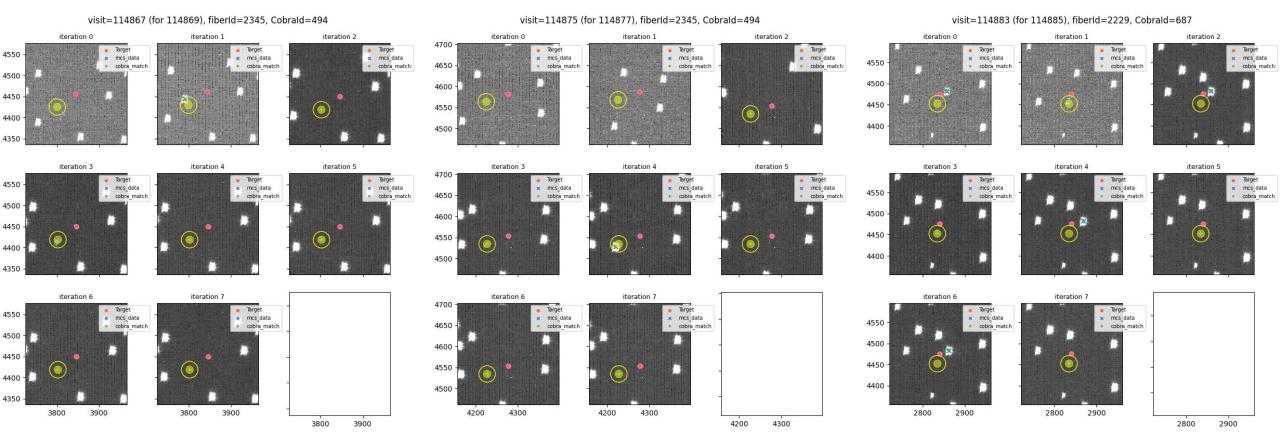


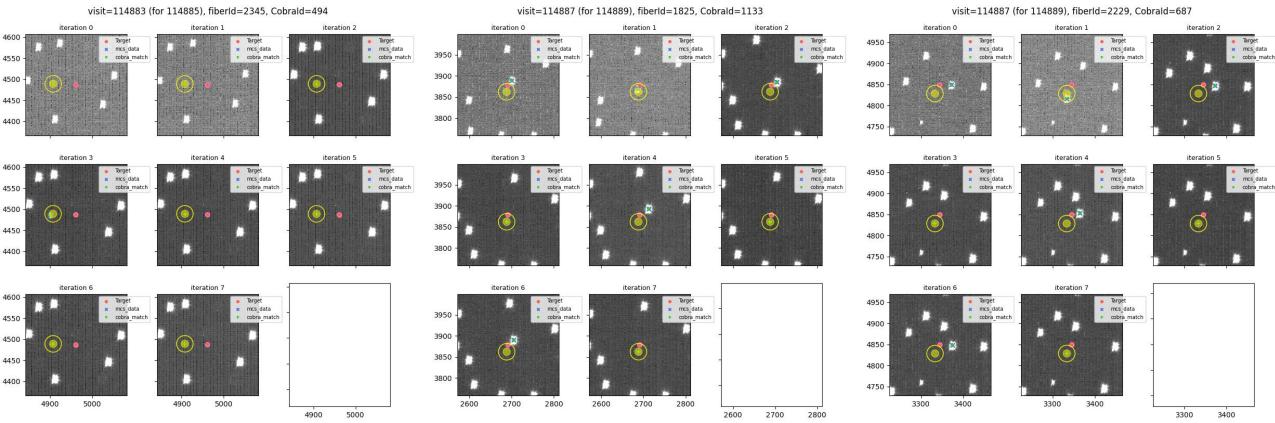


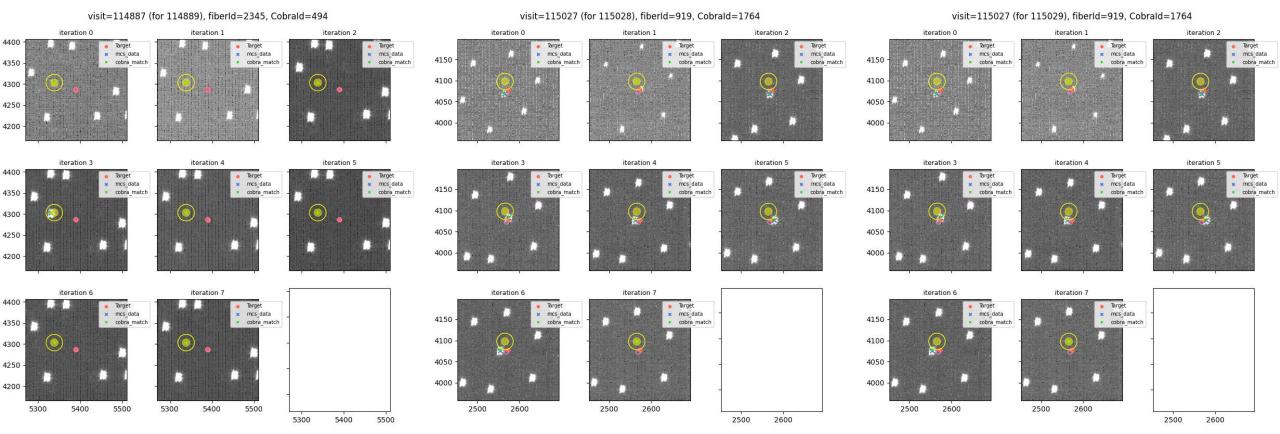


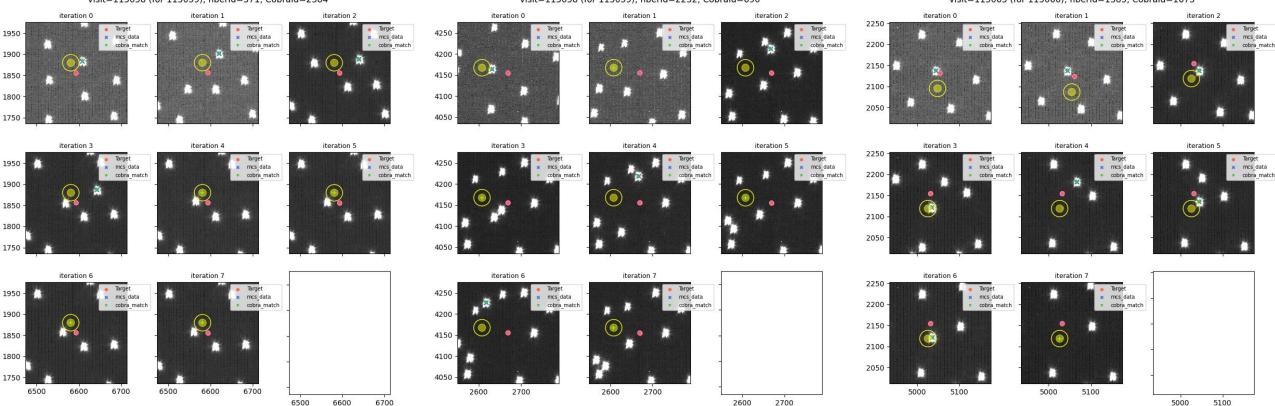
was flagged behind the dot.











Fiber didn't move even after it was flagged behind the dot.

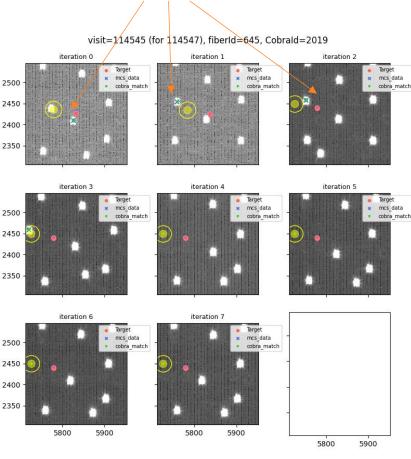
visit=115058 (for 115059), fiberId=371, CobraId=2384

visit=115058 (for 115059), fiberId=2232, CobraId=690

visit=115065 (for 115066), fiberId=1385, CobraId=1675

Case 2: mis identification

It seems that the different spot was identified for identical fiber? (Target position also changed)



Fiber didn't move even after it was flagged behind the dot.

It seems that the different spot was identified for identical fiber? (Target position also changed)

iteration 1

iteration 4

iteration 7

0

۲

5300

Target

Targe

× mcs_data

Target

5500

5300

mcs_data

cobra match

· cobra match

 (\circ)

mcs_data

cobra match

iteration 0

iteration 3

iteration 6

5400

)

5300

Target

Targe

Targe

x mcs_data

5500

cobra match

mcs_data

cobra match

x mcs_data

cobra match

1800

1750

1700

1650

1600

1800

1750

1700 -

1650

1600 -

1800

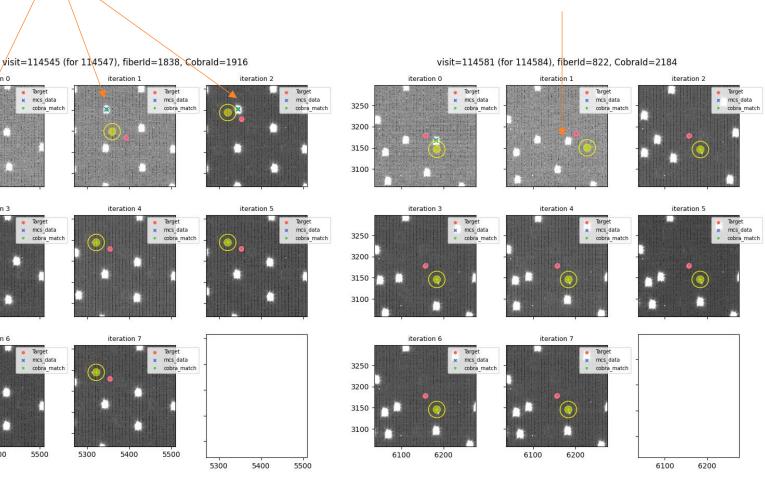
1750 -

1700

1650

1600

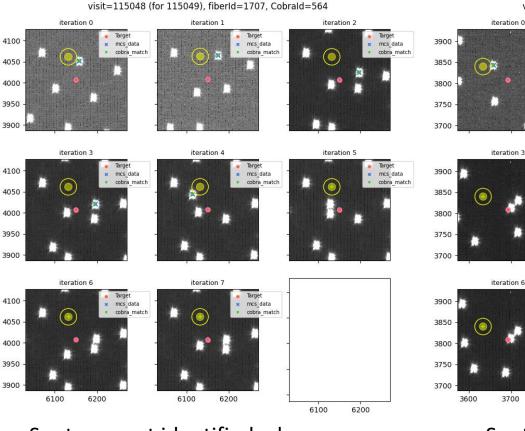
Almost the same position, but not detected



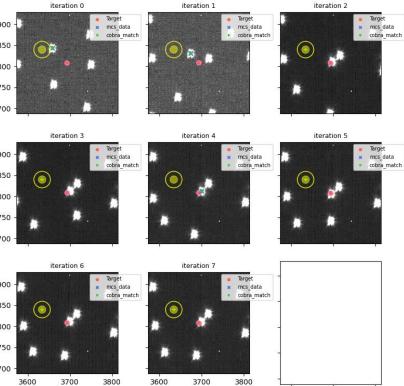
Fiber didn't move even after it was flagged behind the dot.

5400

Spot was around the same position, but identification was different



Spot was not identified when another spot was nearby



visit=115058 (for 115059), fiberId=573, Cobrald=411

Spot was around the same position, but identification was different

3600

3700

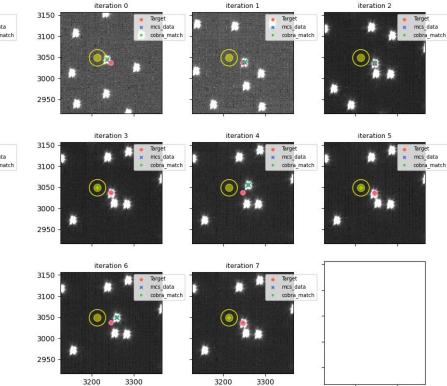
3800

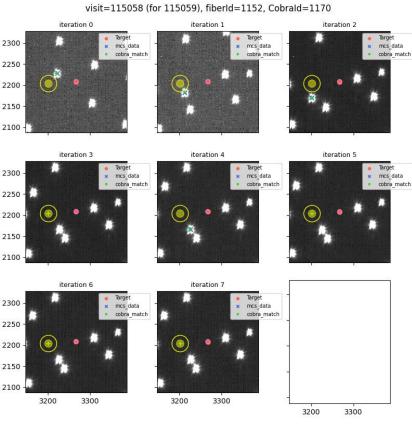
Spot was around the same position, but identification was different

3300

3200

visit=115058 (for 115059), fiberId=866, CobraId=943





Spot was around the same position, but identification was different

Spot was around the same position, but identification was different

4900

visit=115058 (for 115059), fiberId=1706, CobraId=563

iteration 1

iteration 4

iteration 7

Target

× mcs_data

Target

× mcs_data

Target

× mcs_data

5000

cobra match

· cobra match

cobra match

iteration 2

iteration 5

(ullet)

Target

Target

5000

4900

iteration 0

iteration 3

iteration 6

4900

4950

4900

4850

4800

4750

4950

4900

4850

4800

4750

4950 -

4900 -

4850

4800

4750

Target

× mcs_data

cobra match

mcs_data

Targe

x mcs_data

5000

cobra match

cobra match

Spot was around the same position, but identification was different

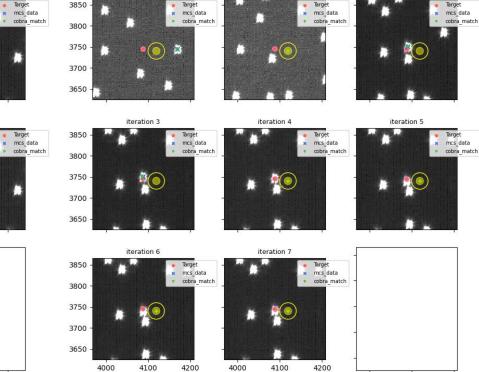
4200

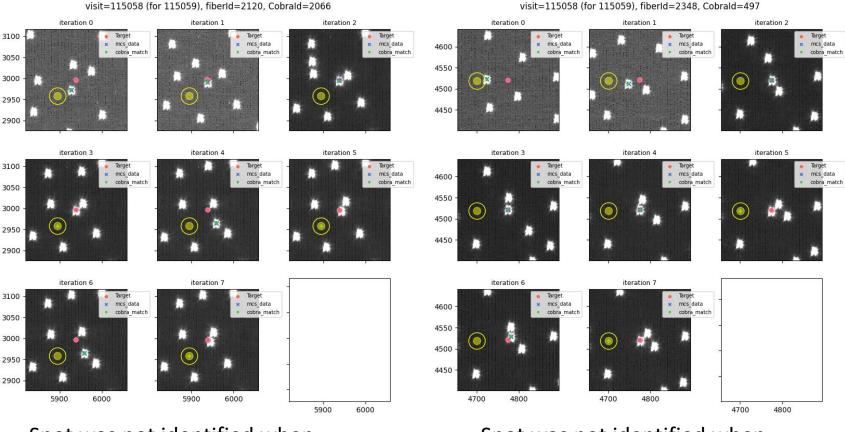
4100

4000

iteration 1 iteration 0 iteration 2 Target Target

visit=115058 (for 115059), fiberId=1879, Cobrald=301



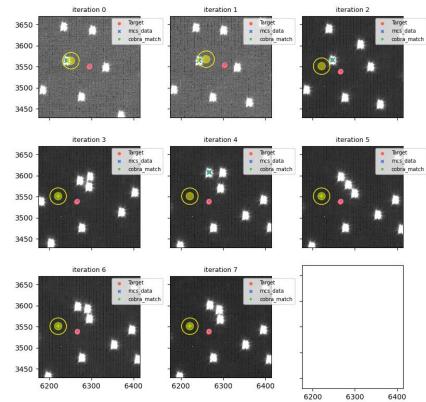


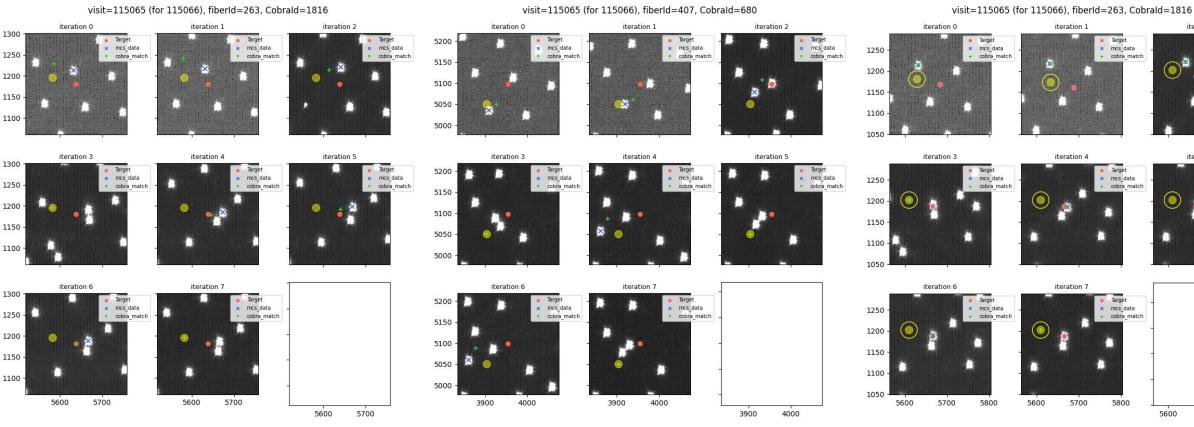
Spot was not identified when another spot was nearby

Spot was not identified when another spot was nearby

Spot was not identified when another spot was nearby

visit=115065 (for 115066), fiberId=175, CobraId=2245





Spot was not identified when another spot was nearby

Spot was not identified when another spot was nearby

iteration 2

iteration 5

5600

5700

5800

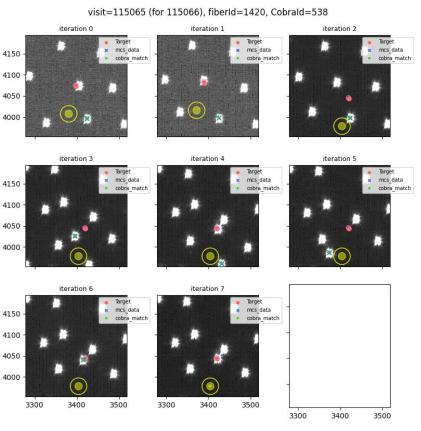
mcs data

Targe

mcs_data

cobra match

cobra mato



3850 3800 iteration 3 iteration 4 iteration 5 Target Targe Target 4000 × mcs_data × mcs_data mcs_data cobra match cobra match cobra match 3950 3900 3850 3800 iteration 6 iteration 7 mcs_data 4000 mcs data cobra match cobra match 3950 3900 3850 3800 5100 5200 5300 5100 5200 5300 5100 5200 5300 Spot was not identified when another spot was nearby

visit=115065 (for 115066), fiberId=2139, CobraId=30

iteration 2

Targe

mcs data

cobra match

iteration 2

x mcs_data

cobra match

iteration 0

4000

3950

3900

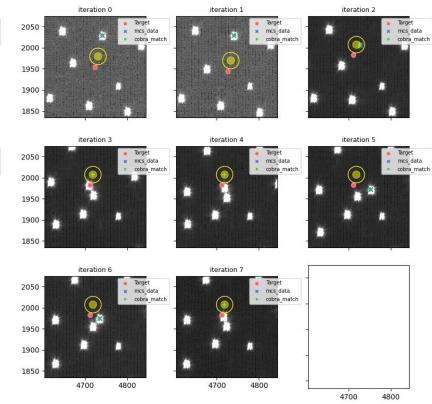
Targe

mcs_data

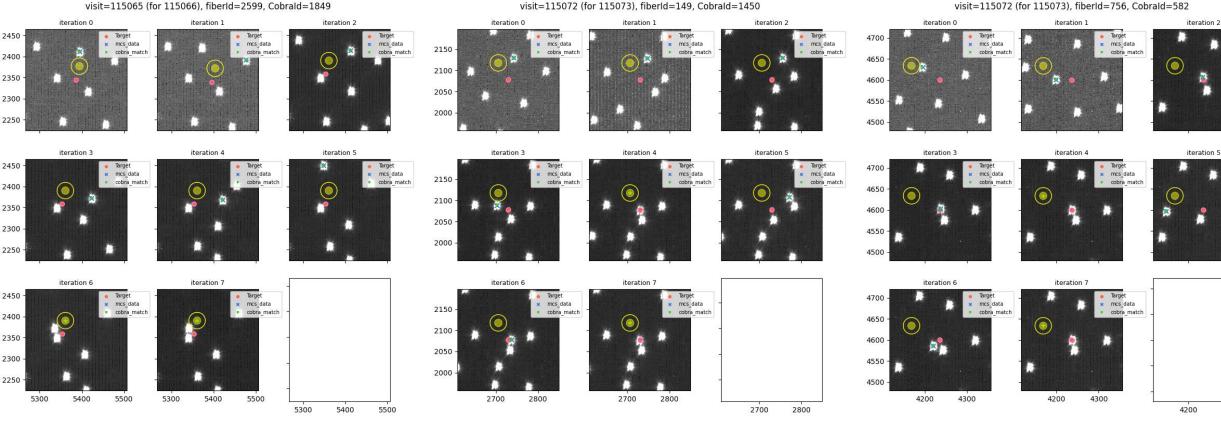
cobra match

Spot was around the same position, but identification was different

visit=115065 (for 115066), fiberId=2544, CobraId=1027



Spot was not identified when another spot was nearby



Spot was not identified when another spot was nearby

Spot was not identified when another spot was nearby Spot was around the same position, but identification was different Spot was not identified when another spot was nearby

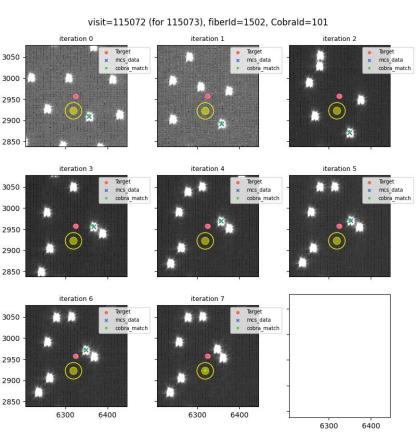
mcs_data

cobra mato

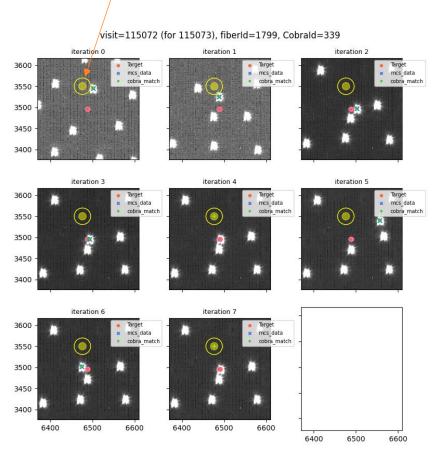
mcs_data

4300

cobra mato



Spot was detected at dot position?



Spot was not identified when another spot was nearby Spot was around the same position, but identification was different Spot was not identified when another spot was nearby Spot was around the same position, but identification was different

6100

visit=115072 (for 115073), fiberId=2330, CobraId=2305

iteration 1

iteration 4

iteration 7

mcs data

mcs data

6200

6000

6100

6200

cohra match

cobra match

iteration 2

iteration 5

mcs_data

mcs data

iteration 0

iteration 3

iteration 6

6100

6200

6000

1750

1700

1650

1600

1750

1700

1650

1600

1750

1700

1650

1600

1550

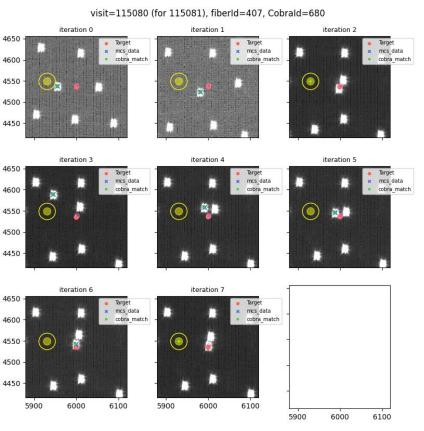
6000

Targe

mcs data

mcs data

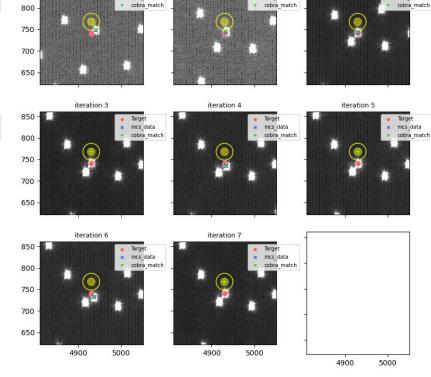
cobra match



iteration 0 iteration 1 iteration 2 Target Targe 2700 mcs_data mcs_data mcs_data cobra match cobra match cobra match 2650 2600 2550 2500 iteration 3 iteration 4 iteration 5 Target Targe 2700 mcs_data × mcs_data x mcs_data cobra match · cobra match cobra match 2650 2600 2550 iteration 6 iteration 7 Targe 2700 mcs_data x mcs_data cobra match cobra match 2650 2600 2550 2500 6100 6200 6100 6200 6100 6200

visit=115080 (for 115081), fiberId=1458, Cobrald=2112

Spot was not identified when another spot was nearby Spot was around the same position, but identification was different



visit=115080 (for 115081), fiberId=1764, CobraId=2159

Targe

mcs_data

iteration 2

mcs_data

iteration

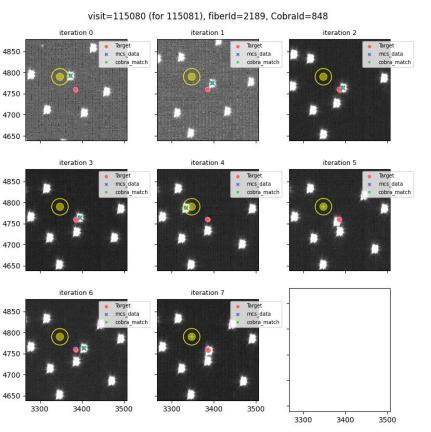
iteration 0

Targe

mcs_data

850

Spot was not identified when another spot was nearby Spot was around the same position, but identification was different



Case 3: Dot position

Target position is inside of the dot-free area?

The target position is close to the dot

Target

Target

Targe

3200

mcs_data

cobra match

mcs_data

cobra match

mcs_data

cobra match

iteration 0

iteration 3

iteration 6

3100

4450

4400

4350

4300

4250

4450

4400

4350

4300 -

4250

4450

4400

4350

4300

4250

visit=114830 (for 114832), fiberId=1563, CobraId=1700

iteration 1

iteration 4

iteration 7

Target

Targe

× mcs_data

Target

3200

mcs_data

cobra match

cobra match

mcs_data

cobra match

iteration 5

3100

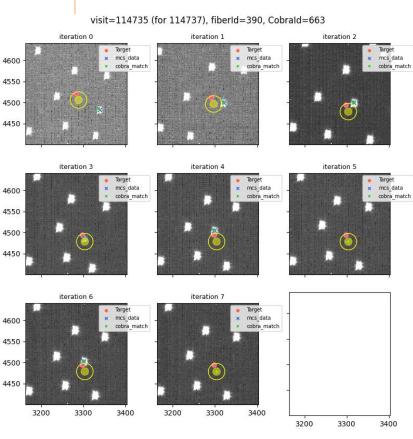
3200

Target

x mcs_data

cobra match

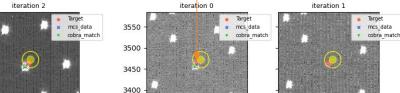
The target position is close to the dot



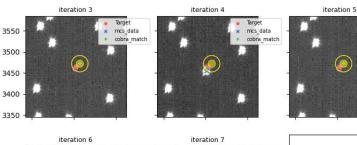
Target position needs to be checked

Target position needs to be checked

3100



3350



visit=114835 (for 114837), fiberId=1850, Cobrald=1928

iteration 2

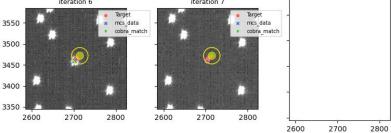
mcs_data

Target

mcs_data

cobra match

cobra matc

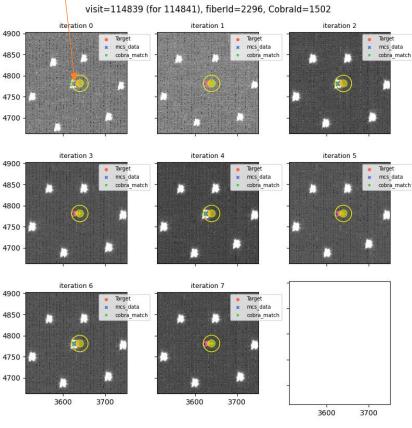


Target position needs to be checked

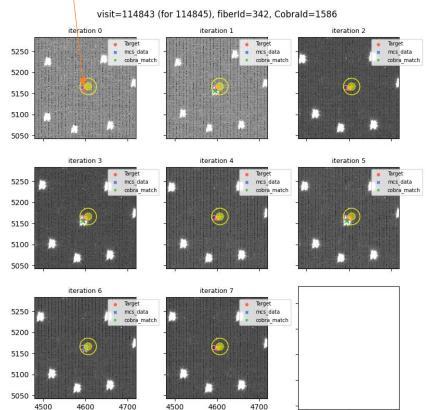
The target position is close to the dot

The target position is close to the dot

The target position is close to the dot



Target position needs to be checked

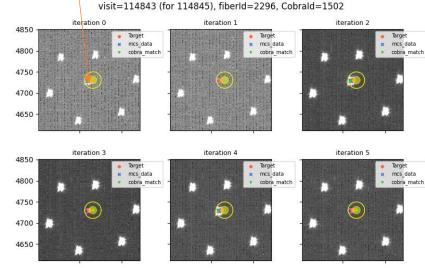


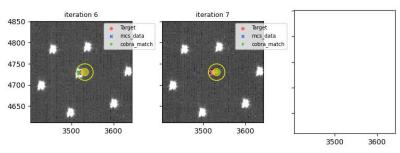
Target position needs to be checked

4500

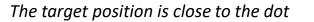
4600

4700





Target position needs to be checked



The target position is close to the dot

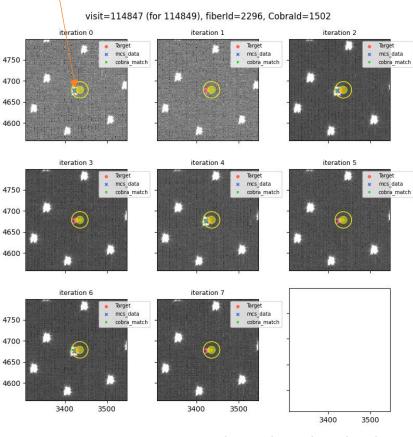
Target

iteration 0

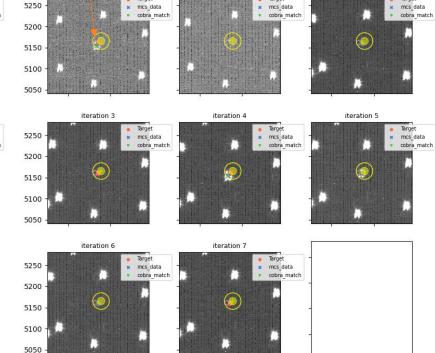
4300

4400

Target position is inside of the dot-free area?



Target position needs to be checked



visit=114851 (for 114853), fiberId=342, Cobrald=1586

iteration 1

Target

iteration 2

Target

2450

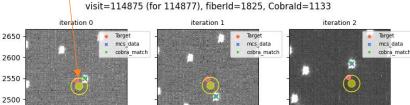
Target position needs to be checked

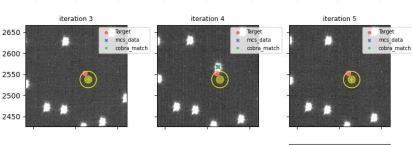
4400

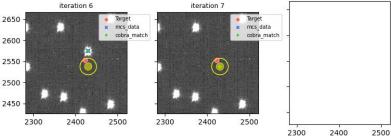
4300

4400

4300







Target position needs to be checked